



PRESSURE GAUGE ATMOSPHERIC CALIBRATION

Part# PK0060, X45 Compressor Test Gauge

Part# PK0067, M-Series Test Gauge

⚠ CAUTION

The gauge needle may appear to be at zero due to residual pressure within the gauge. Failure to follow this procedure may lead to incorrect pressure readings.

NOTICE

Refer to the X45 and M-Series manuals at www.proheat.com for proper pressure gauge use and applications.

The gauge bleeding procedure calibrates the pressure gauge with respect to atmosphere. This procedure MUST be followed before gauge use.

- 1 Lay the oil filled gauge face down on a flat level surface. Let gauge sit for at least one minute to allow the oil to settle.
- 2 Remove one of the two screws from the back of the gauge. Oil may leak out of the gauge. This is normal.
- 3 Let gauge sit for 30 seconds with the screw removed.
- 4 Re-install screw taking care not to damage the O-ring seal. Tighten screw until hand tight. Clean up oil if required.
- 5 Gauge is now bled and calibrated.
- 6 Periodically repeat procedure to ensure gauge accuracy.

Figure A.

