



X45 Plus 23 Pin PCM Upgrade Kits

Introducing

The new X45 Plus PCM featuring a new 23 pin clip secured connector. This PCM replaces the old 18 pin bolt secured connector.

Replacement of an existing 18 pin PCM will require the replacement of the internal harness.

When ordered as an upgrade this PCM is backwards compatible with all 18 pin XL900, XL1500, X45 and X45 Plus PCM heaters.

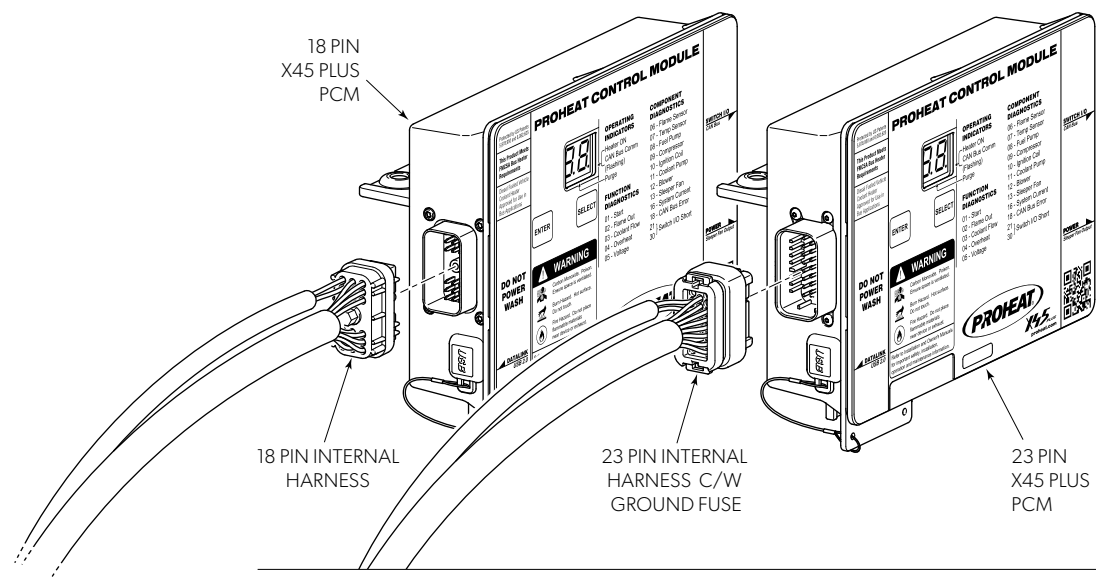


Figure 1. PCM identification.

Visual ordering guide

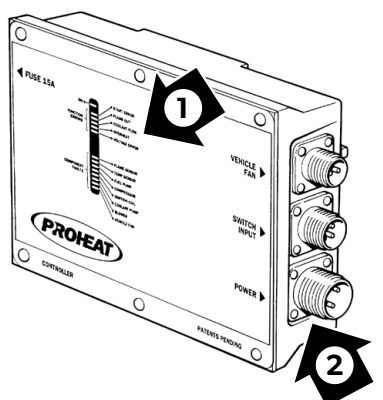


Figure 2.

XL900, XL1500, and X45 (G-I & G-II)

Old part #s	Order these new part #s
903100K	992050K — 23 pin PCM with internal harness
904200K	305542K — Round to square harness adaptors
904300K	978888K — Fuse kit for ground side
905300K	
MCI only	Order this new part #
906400K	992850K — 23 pin PCM with internal harness and MCI external harness kit

1. Individual LED display.

2. Round style harness sockets.

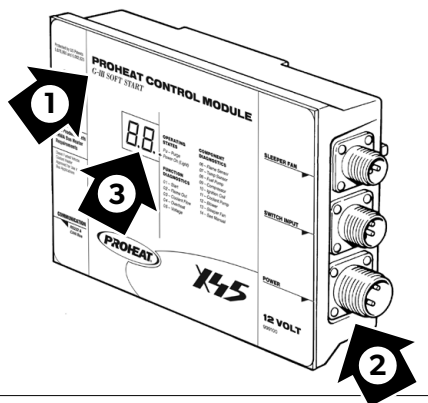


Figure 3.

X45 G-III

Old part #s	Order these new part #s
999100K 999200K 999300K 999350K 999400K	992050K — 23 pin PCM with internal harness 305542K — Round to square harness adaptors 978888K — Fuse kit for ground side
MCI only	Order this new part #
999800K	992850K — 23 pin PCM with internal harness and MCI external harness kit

1. 'G-III SOFT START' text.
2. Round style harness sockets.
3. Dual 7 segment LED display.

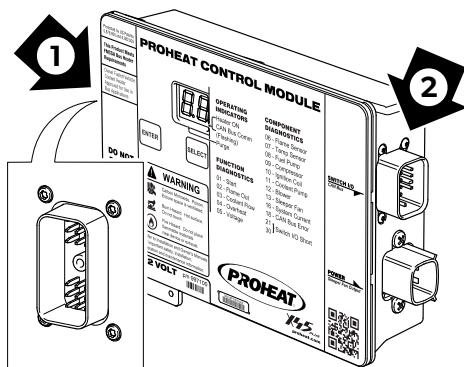


Figure 4.

X45 Plus (G-IV) with 18 Pin Connector

Old part #s	Order these new part #
997000K 997050K	992050K — 23 pin PCM with internal harness
Gillig (PH9545) — 2017 and newer	
Order this new part #	
997445K	992445K — 23 pin PCM with internal harness, 8 pin switch and 2 pin power external harness kit
NABI/NJT (PH9553) and Eldorado (PH9556) — 2017 and later	
Order this new part #	
997450K	992450K — 23 pin PCM with internal harness, 6 pin switch and 2 pin power external harness kit
MCI only	Order this new part #
997800K 997850K	992850K — 23 pin PCM with internal harness and MCI external harness kit

1. 18 pin connector, bolt secured.
2. Square style harness sockets.

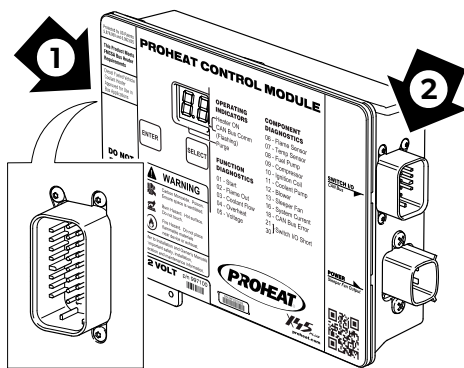


Figure 5.

X45 Plus (G-V) with 23 Pin Connector

	Order this new part #
Latest model	992000K — 23 pin PCM only
MCI order this new part #	
Latest model	992800K — 23 pin PCM only

1. 23 pin connector, clip secured.
2. Square style harness sockets.