



PARTS CATALOG PROHEAT X30

S/N X3H18017000 AND BELOW (DUAL FUEL LINE MODELS)



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A. SAFETY

Throughout this manual, you will see notes labeled **DANGER**, **WARNING**, **CAUTION**, and **NOTICE** to alert you to special instructions or precautions concerning a particular procedure that would be hazardous if performed incorrectly or carelessly.

Observe them carefully!

These safety alerts alone cannot eliminate all hazards. Strict compliance with these special instructions and common sense are major accident prevention measures.

DANGER

Immediate hazards that will result in severe injury or death.

WARNING

Hazards or unsafe practices that could result in severe personal injury or death.

CAUTION

Hazards or unsafe practices that could result in minor injury or product or property damage.

NOTICE

Information that is important to proper installation or maintenance, but is not hazard-related.

SAFETY CONSIDERATIONS

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ WARNING

⚠ DANGER

Exhaust

Inhalation of exhaust gas (containing carbon monoxide) may cause severe personal injury and/or death. Anyone suspected of suffering from CO inhalation should be removed from the hazardous area and given medical assistance immediately.

Explosion Hazard

Do not operate heater where combustible fumes or airborne particles, such as sawdust, are present.

Fuel

Exercise extreme caution when working near fuel or fuel-filled equipment. Do not operate heater during fueling operations. In addition, do not smoke or handle open flame equipment, such as a blowtorch, around fuel.

Fire Hazard

Do not place any flammable items around the heater and exhaust pipe.

Batteries

Wear hand and eye protection when working near batteries. Do not smoke or use open flames near batteries.

Electrical

Electric shock can cause severe personal injury, burns, and death. Before working on any unit, disconnect the batteries. Use only approved materials and methods when working on the electrical system and follow local electrical codes. Never work with electricity in wet conditions or when you are feeling fatigued.

Poisons/Toxins

Fuel and coolant are toxic and in some cases, carcinogenic. Wear eye and hand protection at all times. Remove contaminated clothing immediately and wash contaminated skin. Do not breathe in vapors.

Moving/Hot Parts

Moving parts can cause severe injury and or death. Before working on any unit, shut it off. Do not operate any unit until protective covers have been replaced. Always ensure bolts and clamps are correctly torqued and secured. Inspect mechanical components periodically for damage and corrosion.

Coolant

Never remove the filler cap when the engine is hot – escaping steam or scalding water could cause serious personal injury. The coolant level in the expansion tank should be checked at least weekly (more frequently in high mileage or arduous conditions). Always check the level *when the system is cold*. Unscrew the filler cap slowly, allowing the pressure to escape before removing completely. *Never* run the engine without coolant.

Prevent anti-freeze coming in contact with the skin or eyes. If this occurs, rinse immediately with plenty of water. Anti-freeze will damage painted surfaces.

Never top-up with salt water. Even when travelling in territories where the water supply contains salt, always ensure you carry a supply of fresh (rain or distilled) water.

California Proposition 65 Warning

Do not operate heater in garages or in other closed or unventilated areas.

Diesel exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Electrical components in this product may contain lead, a chemical known to the State of California to cause cancer and birth defects and other reproductive harm.

B. SELECTION GUIDE

Heat output 10,000 to 31,000 BTU/hr (2.9 to 9.1 kW/hr)

X30

This selection guide is designed to help you choose the appropriate PROHEAT kit for your application.

For further information, visit our web site at www.proheat.com

Standard Heater Kit For Engine Heat

PH0310	Basic Heater	
PH0320	Standard Heater Kit – No Enclosure	
	Kits Contain:	
	Basic Heater	PH0310
	Installation kit	PK3003
PH0330	Standard Heater Kit – With Enclosure	
	Kits Contain:	
	Basic Heater	PH0310
	Installation kit	PK3003
	Aluminum Enclosure	PK3002

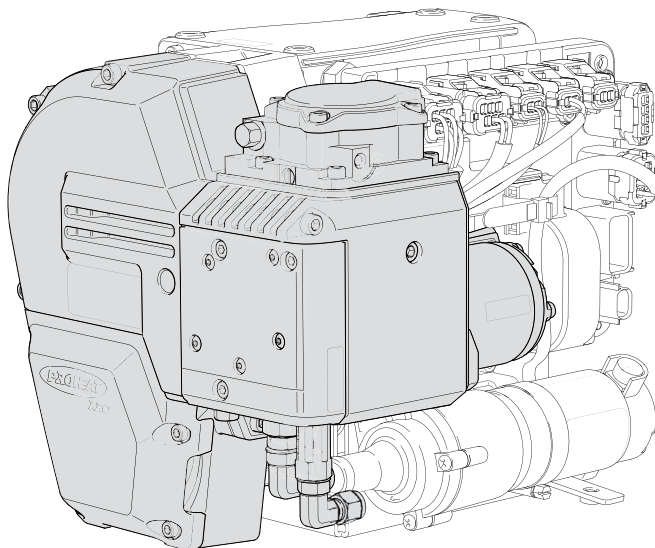
Installation Kit

PK3003	12/24 Volt Installation Kit	
	Installation Kit Contains:	
	Power Harness	149328K
	Control Harness	149327K
	Switch 12 Volt	920125K
	Switch 24 Volt	842725K
	15A Fuse	978888K
	Fuel Pick Up	149430K
	Exhaust Pipe	149359K
	Exhaust Clamp	149336K
	Fuel Line	149431K

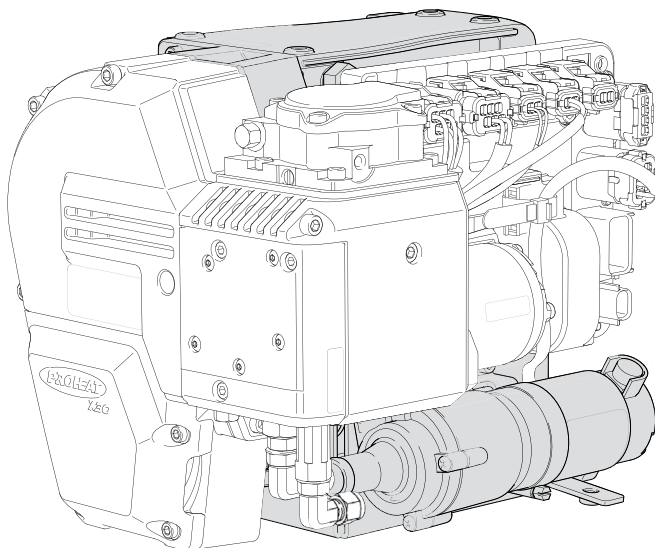
Options

PK0360	Aux Heater 12V
PK0362	Aux Heater 24V
PK3000	Proheat Function Controller
PK3002	Aluminum Enclosure Plain
PK3003	Installation Kit
PK3005	Universal Mount Kit
PK3006	Cross Frame Kit
PK3007	Snorkel Kit
PK3008	Extended Exhaust Kit
PK3009	Spark Arrestor Kit
PK3010	Kit, Coolant Hose, 180° – 3/4"
PK3011	Rubber Mount Kit
PK3013	Kit, Coolant Hose, 90° Elbow, 3/4" (2/pkg)
149473K	Control Harness, 40'
149480K	Power Harness, 40'

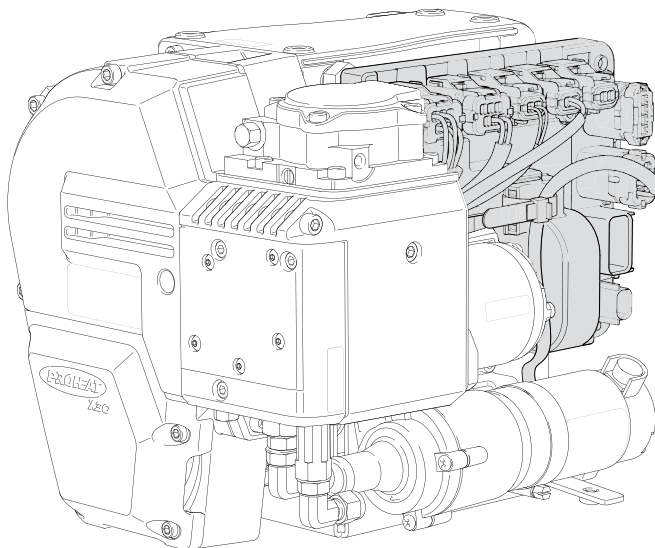
**Burnerhead
Assembly**
(See page 1)



**Heat Exchanger
Assembly**
(See page 6)



PCM
(See page 9)



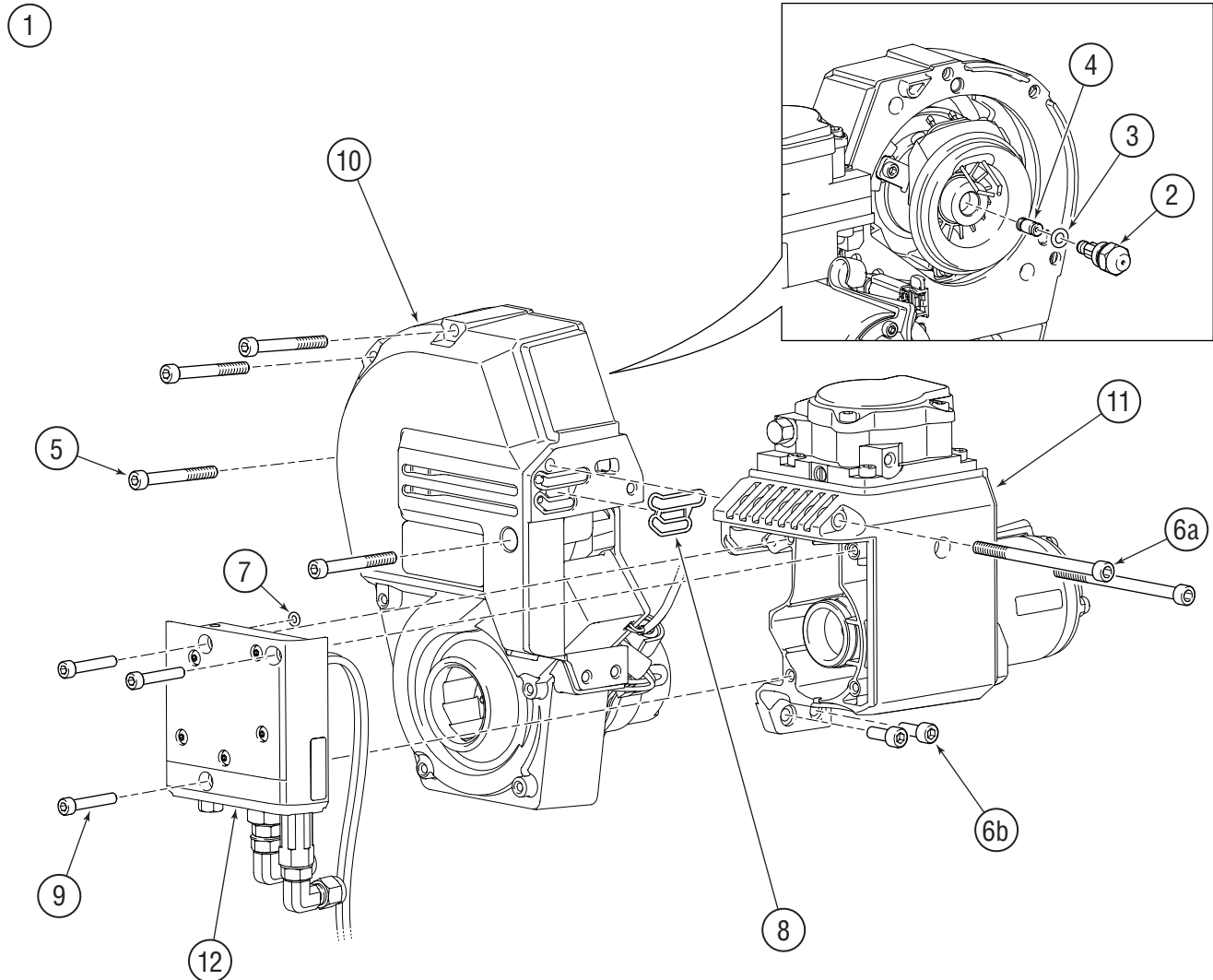


Figure 1.

ITEM	PART#	DESCRIPTION
1	149300K	Assembly, Burnerhead
2	149426K	Nozzle, 30609-32X Fuel c/w O-Ring Note: Always check part # on nozzle to ensure correct replacement part.
3	221443K	O-Ring, 0.007, 75 DUR
4	149424K	Seal, Nozzle Insert
5	850360K	Screw, M6 x 1 x 65 ZP (4/pkg)
6	850232K	Kit, Compressor Fastener Inc. 2 x item 6a and 2 x 6b
7	See page 3	O-Ring, Fuel Pump
8	See page 2	Seal, Compressor to Fan End
9	207001K	Screw, M5 x 0.8 x 30 ZP (4/pkg)

ITEM	PART#	DESCRIPTION
10	See page 4	Fan End
11	See page 2	Compressor
12	See page 3	Fuel Pump



ITEM	PART#	DESCRIPTION

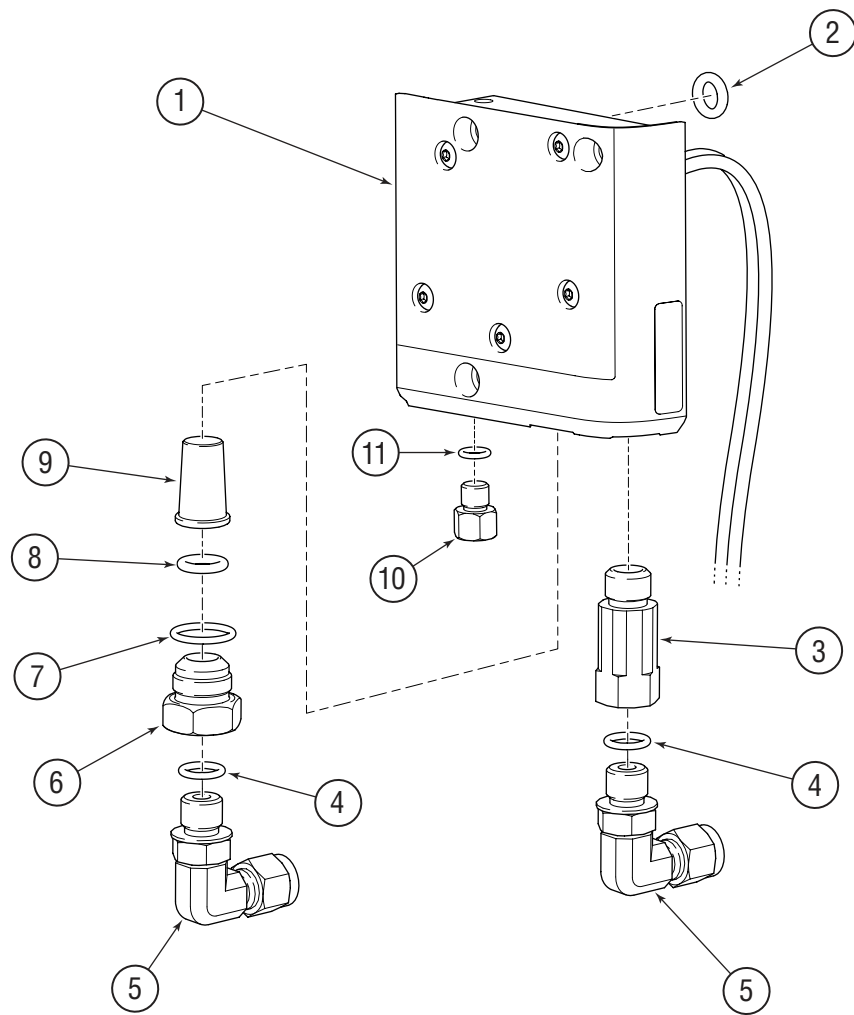


Figure 3.

ITEM	PART#	DESCRIPTION
1	149063K	Fuel Pump Assembly c/w O-Rings and Fuel Fittings (items 2 through 11)
2	221443K	O-Ring, 0.007, 75 DUR (2/pkg)
3	149078K	Check Valve Adapter
4	149145K	O-Ring, 0.904, 75 DUR (2/pkg)
5	149152K	Fitting, Elbow, Fuel, c/w O-Ring item 4 (1/pkg)
6	880015K	Fitting, Filter Cap, c/w O-Ring item 7
7	014428K	O-Ring, 0.015, 75 DUR (2/pkg)
8	014926K	O-Ring, 0.110, 75 DUR (2/pkg)
9	880035K	Filter, Fuel, c/w O-Ring item 8
10	829325K	Hex Plug, c/w O-Ring item 11
11	149120K	O-Ring, 0.902, 75 DUR (2/pkg)

ITEM	PART#	DESCRIPTION



ITEM	PART#	DESCRIPTION

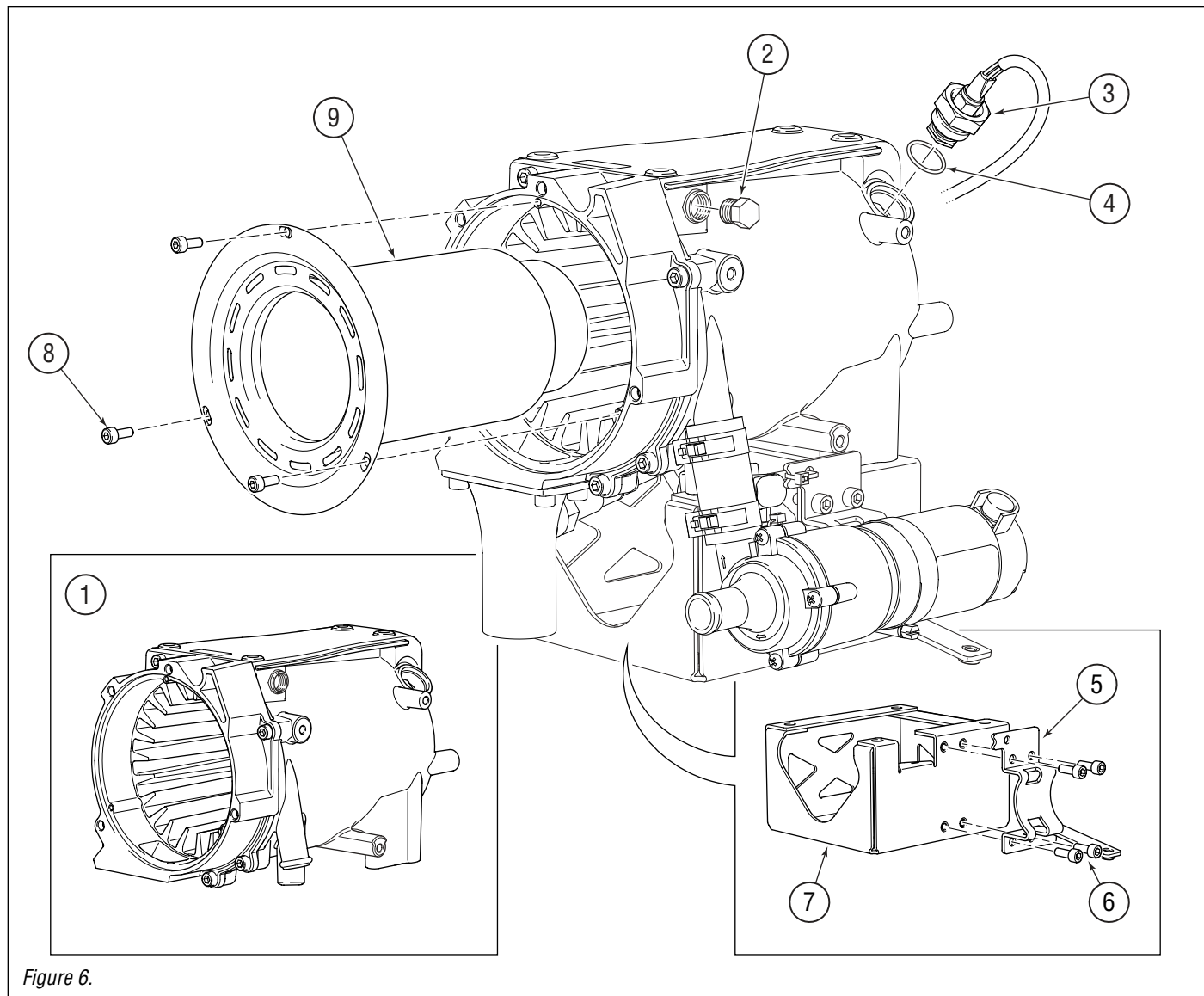


Figure 6.

ITEM	PART#	DESCRIPTION
1	149001K	Heat Exchanger
2	900960K	Plug
3	149010K	Sensor, Temperature, Dual Mode c/w O-Ring
4	917724K	O-Ring, Sensor, Temperature
5	149060K	Mount, Coolant Pump c/w screws
6	149021K	Screw, M6 x 1 x 16, ZP (4/pkg)
7	149061K	Mount, Cradle, X30
8	149047K	Screw, M4 X 0.7 X 10, ZP (3/pkg)
9	149067K	Combustion Tube Assembly

ITEM	PART#	DESCRIPTION

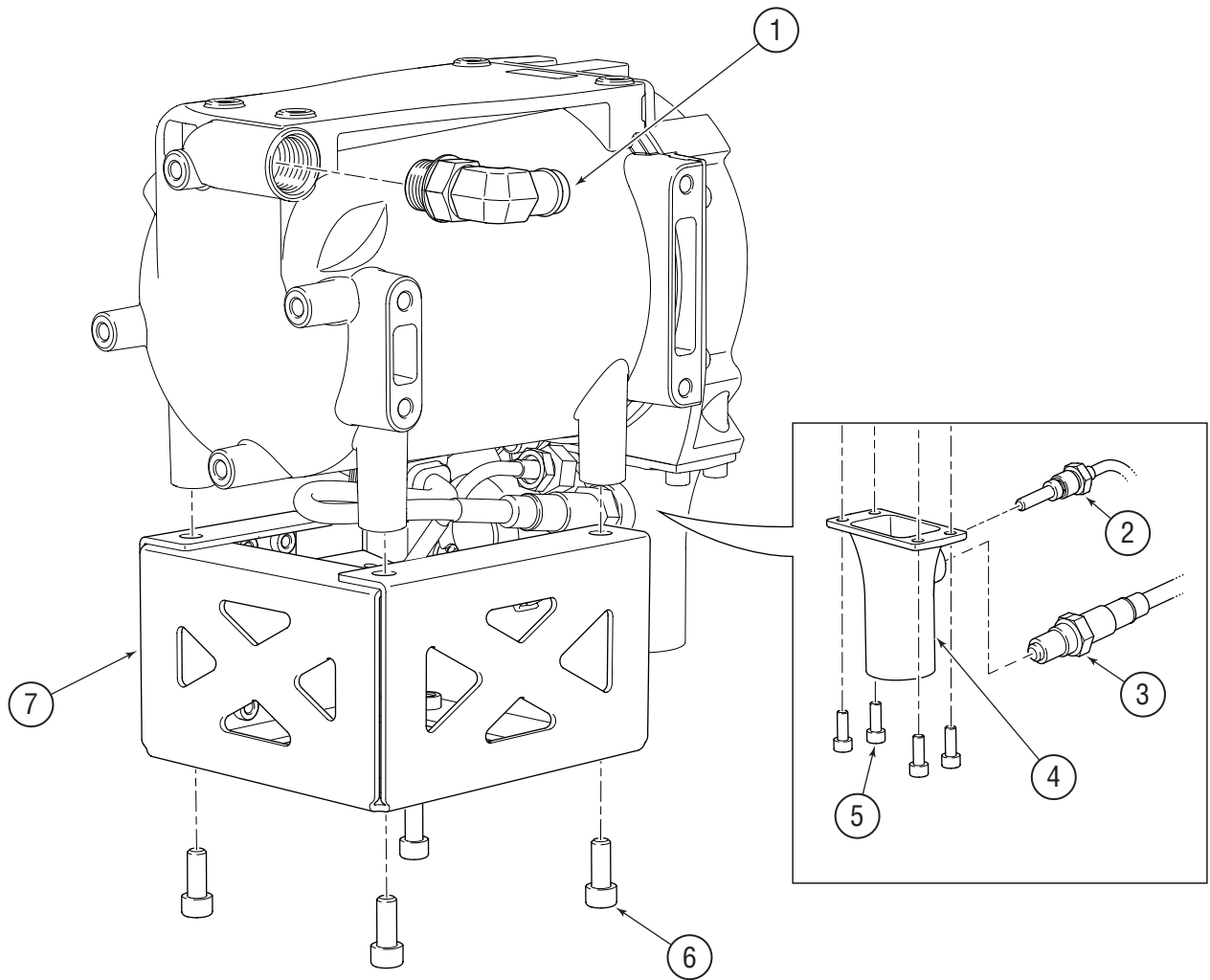


Figure 7.

ITEM	PART#	DESCRIPTION
1	149024K	Fitting, Elbow, Hose, 3/4 to -10 ORB
2	149077K	Sensor, EGT
3	149800K	Sensor, O ₂
4	149009K	Exhaust Flange, Straight <i>c/w screws item 6</i>
5	149021K	Screw, M6 X 1 X 16, ZP (4/pkg)
6	149025K	Screw, M8 X 1.25 X 20, ZP (4/pkg)
7	149019K	Mount, Cradle, X30

ITEM	PART#	DESCRIPTION

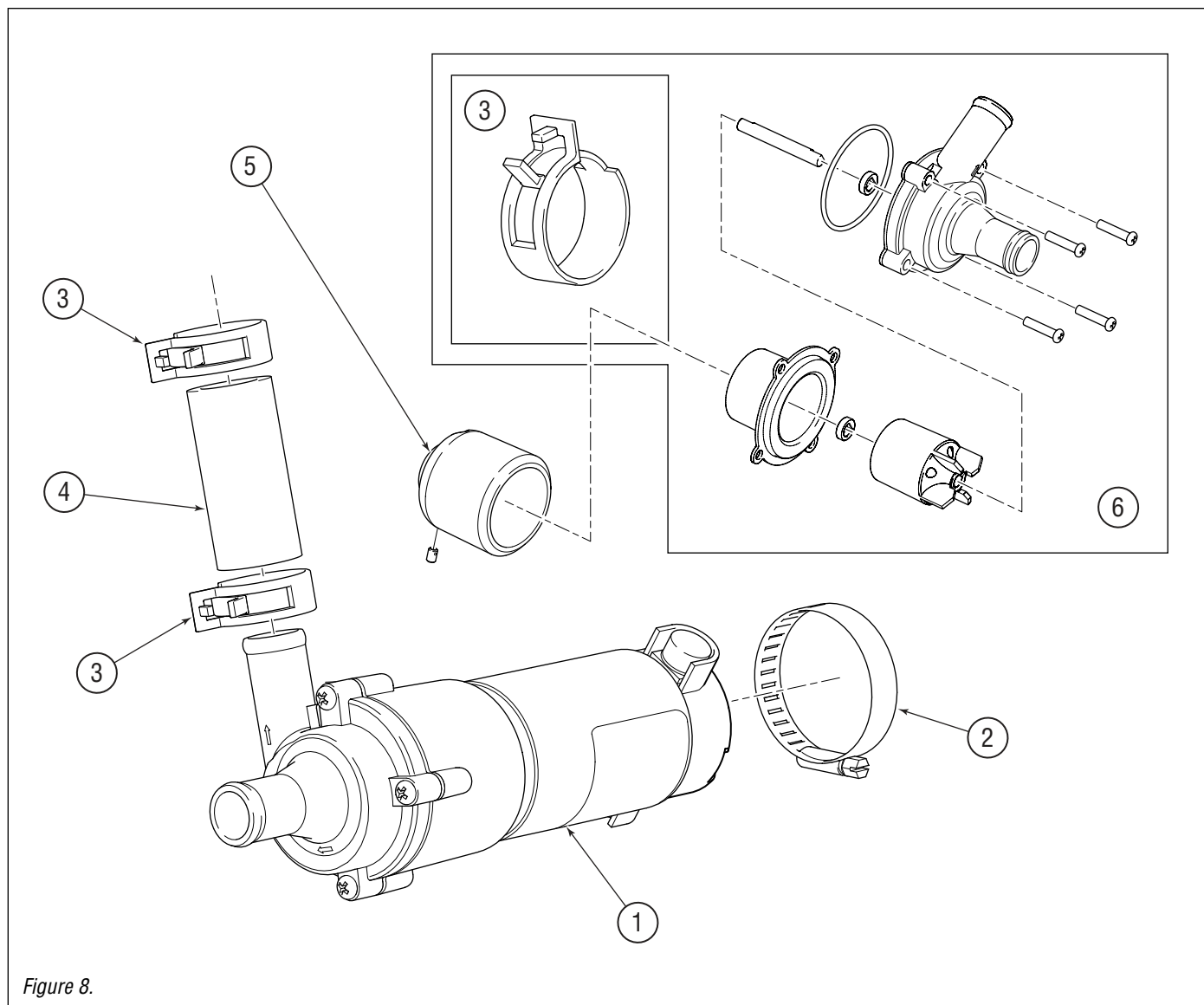


Figure 8.

ITEM	PART#	DESCRIPTION
1	149460K	Coolant Pump, Assembly
2	149076K	Clamp, Gear #28 SS
3	149372K	Clamp, Coolant Hose (2/pkg)
4	149034K	Hose, Coolant, 3/4 x 2.5"
5	972726K	Coolant Pump Drive Cup c/w set screw

ITEM	PART#	DESCRIPTION
6	865893K	KIT, COOLANT PUMP REBUILD Includes: Cup, Separator Washer, Thrust Magnet, Impeller Shaft, Impeller O-Ring Pump Body Fasteners Clamp, Coolant Hose (2x) Instructions, Pump Rebuild (Not shown)

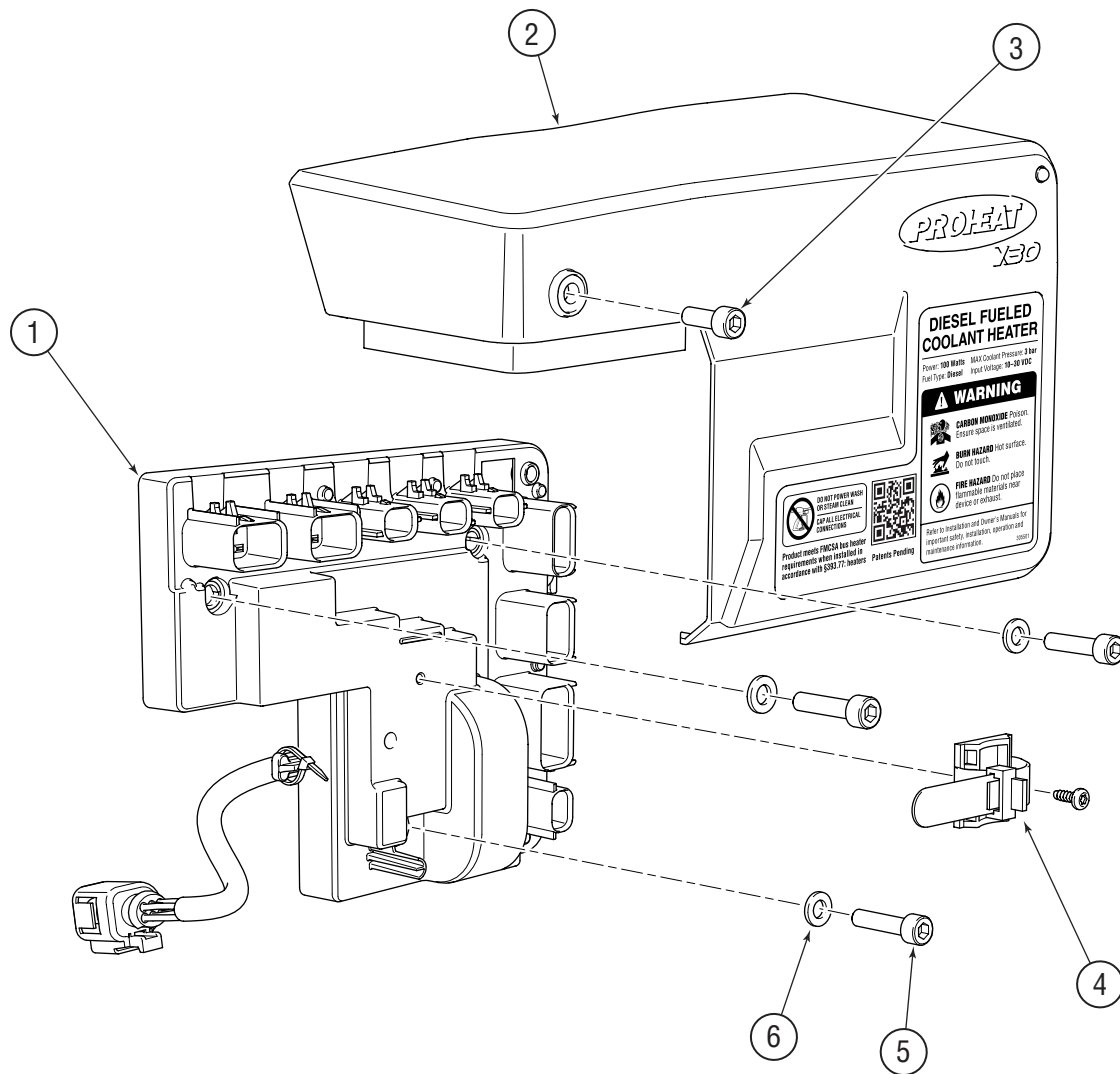


Figure 9.

ITEM	PART#	DESCRIPTION
1	305520K	PCM, X30
2	305575K	Cover, PCM, X30
3	149021K	Screw, M6 X 1 X 16, ZP (4/pkg)
4	305527K	Strain Relief, Tie Strap, c/w screw
5	850375K	Screw, M6 X 1 X 25, ZP (3/pkg)
6	305547K	Washer, M6 X 12, ZP (4/pkg)

ITEM	PART#	DESCRIPTION

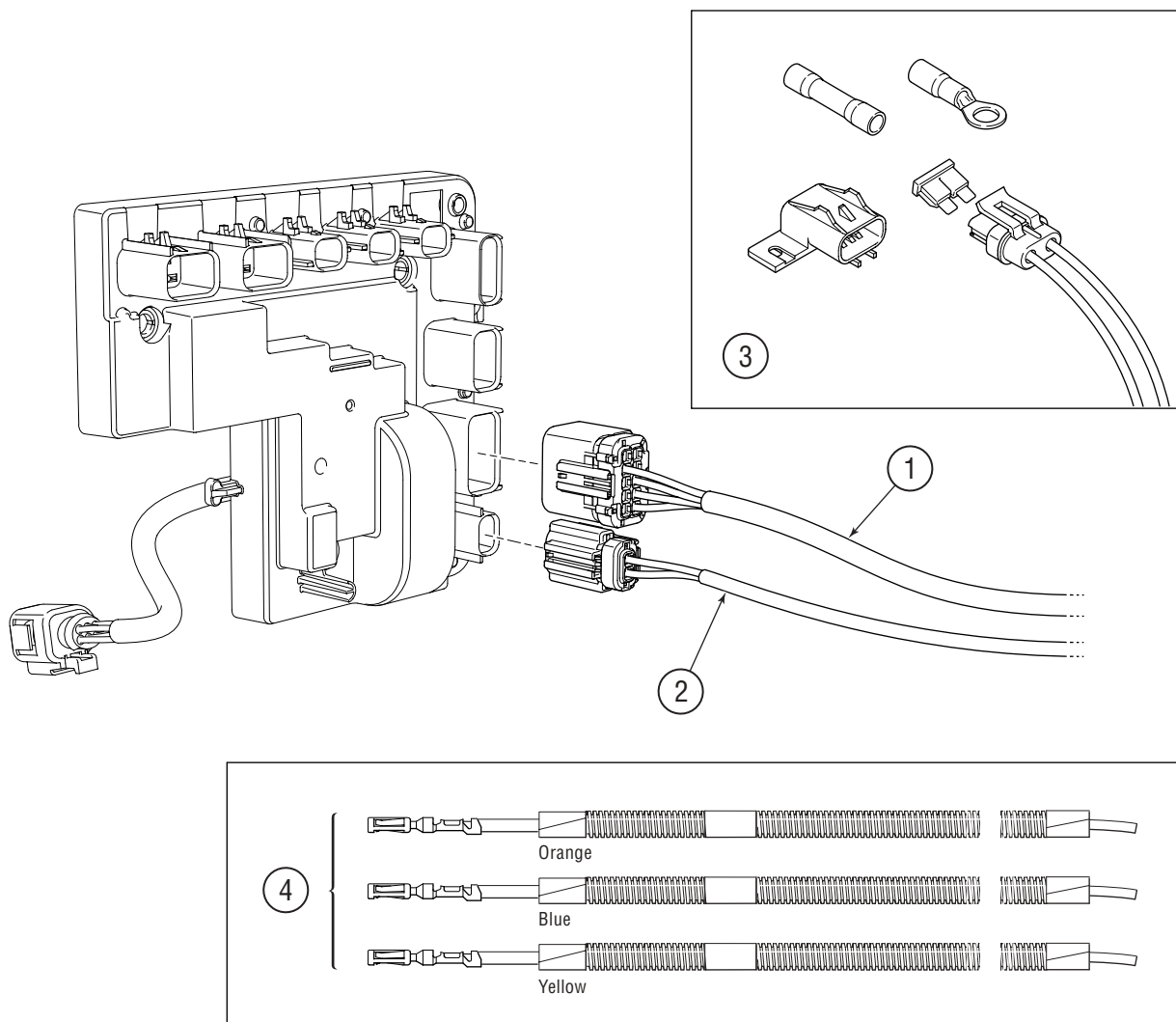


Figure 10.

ITEM	PART#	DESCRIPTION
1	149327K	Harness, Switch/Control, 25'
2	149328K	Harness, Power, 16'
3	978888K	Kit, Fuse, Battery 15A (Also used for adding a ground side fuse)
4	149400K	Harness, Optional, X30, Add in Switch/Control 25' c/w 3 wires Yellow, Blue and Orange
5	See page 16	Harness, PCM CAN Add In, 10' (Not shown)

ITEM	PART#	DESCRIPTION
6	149912K	Coolant Pump Relay Harness 12V (Not shown)
7	149924K	Coolant Pump Relay Harness 24V (Not shown)
8	149472K	Control Harness, 40' (Not shown)
9	149480K	Power Harness, 40' (Not shown)

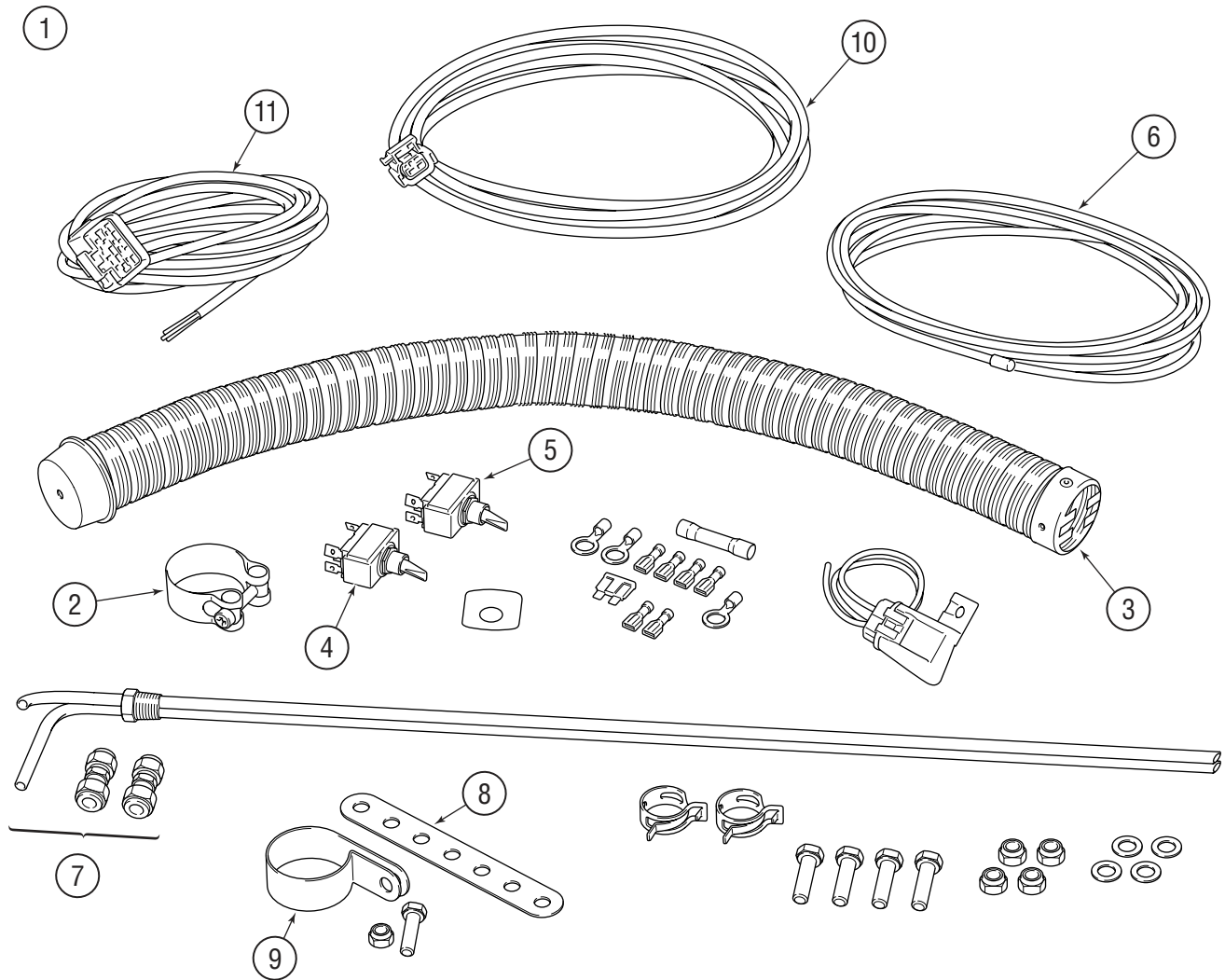
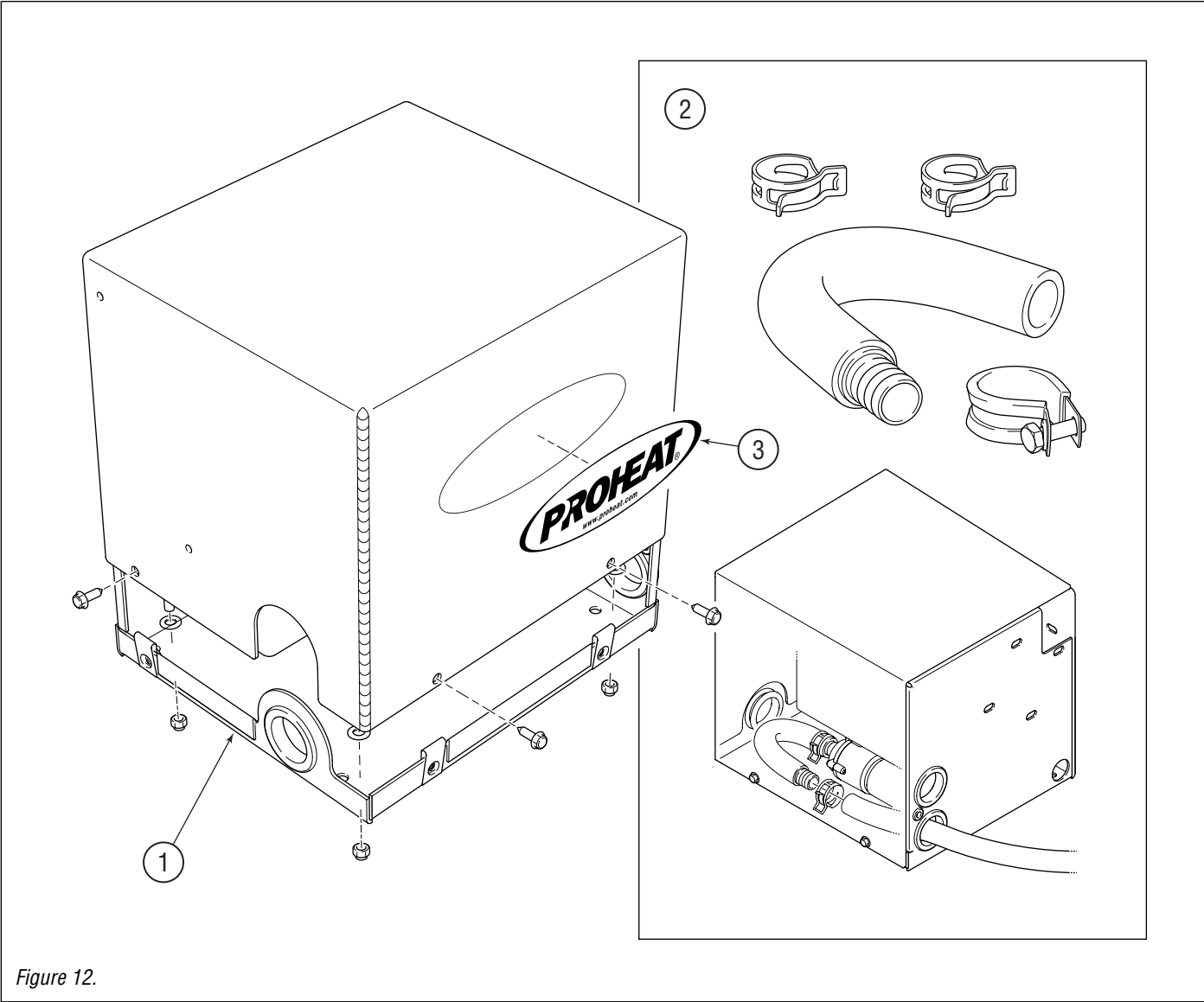


Figure 11.

ITEM	PART#	DESCRIPTION	ITEM	PART#	DESCRIPTION
1	PK3003	KIT, X30 INSTALL <i>c/w item 2, item 3, item 4, item 5, item 6, item 7, item 8, and item 9</i>	2	149366K	Clamp, Exhaust, 1.65"
			3	149359K	Exhaust, Flexible, 1.5" x 2' <i>c/w clamp, item 2</i>
			4	920125K	Switch, On/Off, 12V
			5	842725K	Switch, On/Off, 24V
				769125K	Connector, Female Spade, 1/4" (4/pkg)
				919626K	Decal, Toggle Switch
			6	149431K	Fuel Line, Dual, 15ft
			7	960029K	Pick-Up, Fuel, 24", <i>c/w fittings</i>
			8	149423K	Hanger, Exhaust
			9	149371K	Clamp, Hanger, Exhaust
			10	149328K	Power Harness 16'
			11	149327K	Control Harness 25'



ITEM	PART#	DESCRIPTION
1	PK3002	KIT, ENCLOSURE, PLAIN

ITEM	PART#	DESCRIPTION
2	PK3010	KIT, COOLANT HOSE, 180°- 3/4"
3	977621K	Decal, Proheat, Small

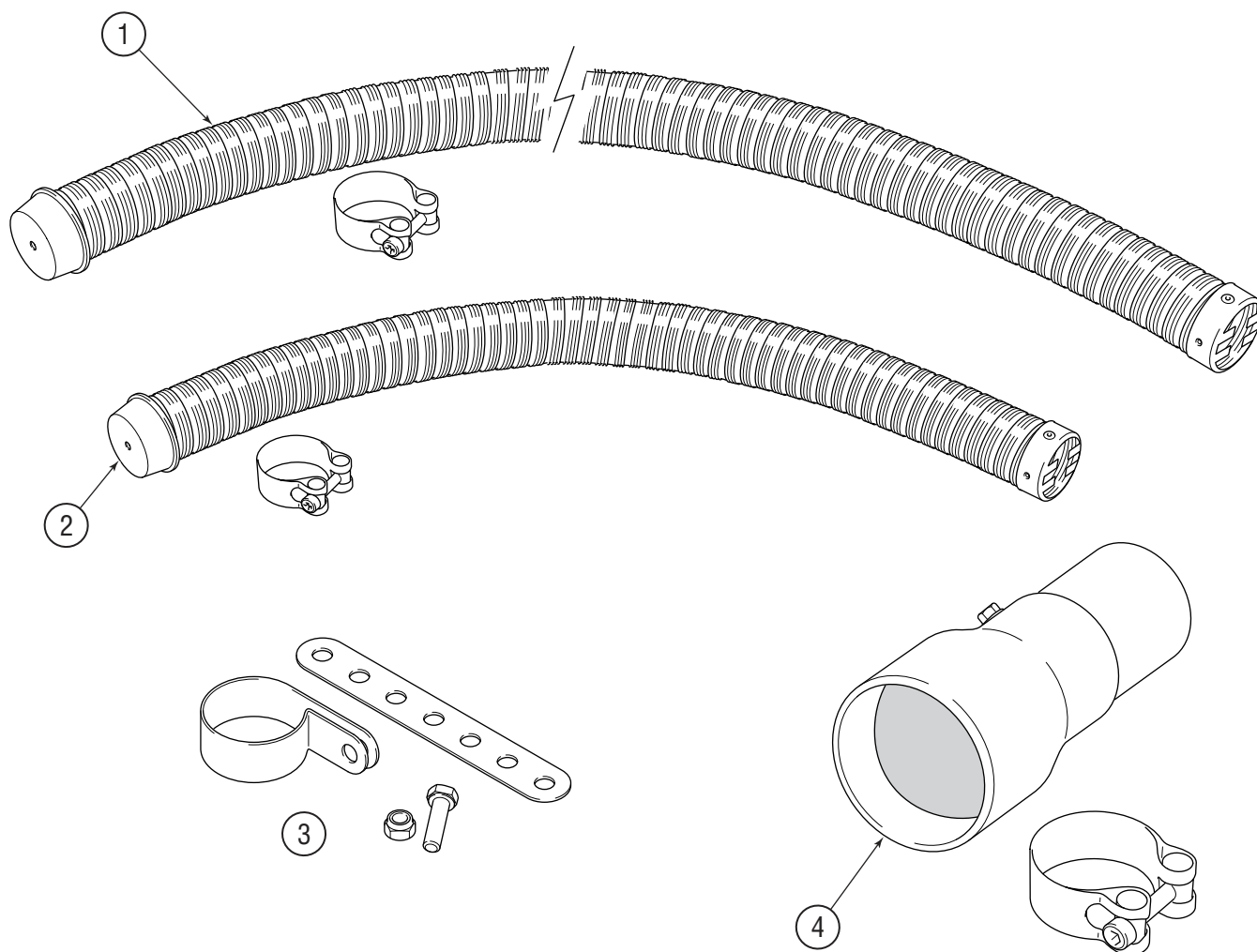


Figure 13.

ITEM	PART#	DESCRIPTION
1	PK3008	KIT, EXHAUST, EXTENDED, 1.5" X 5' <i>c/w clamp</i>
2	149359K	Exhaust, Flexible, 1.5" x 2' <i>c/w clamp</i>
3	149386K	Hardware Kit

ITEM	PART#	DESCRIPTION
4	PK3009	KIT, EXHAUST, SPARK ARRESTOR <i>c/w clamp</i>

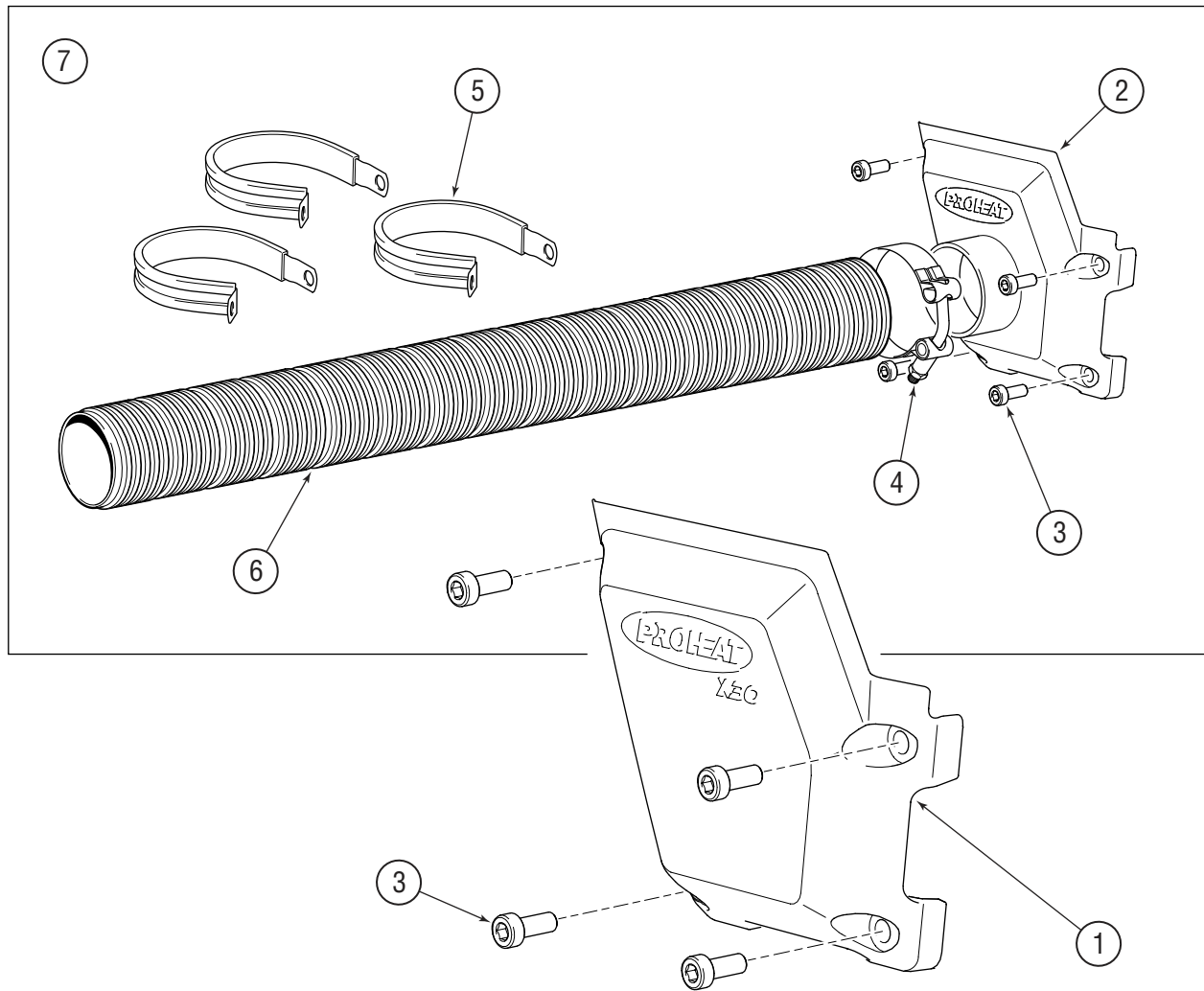
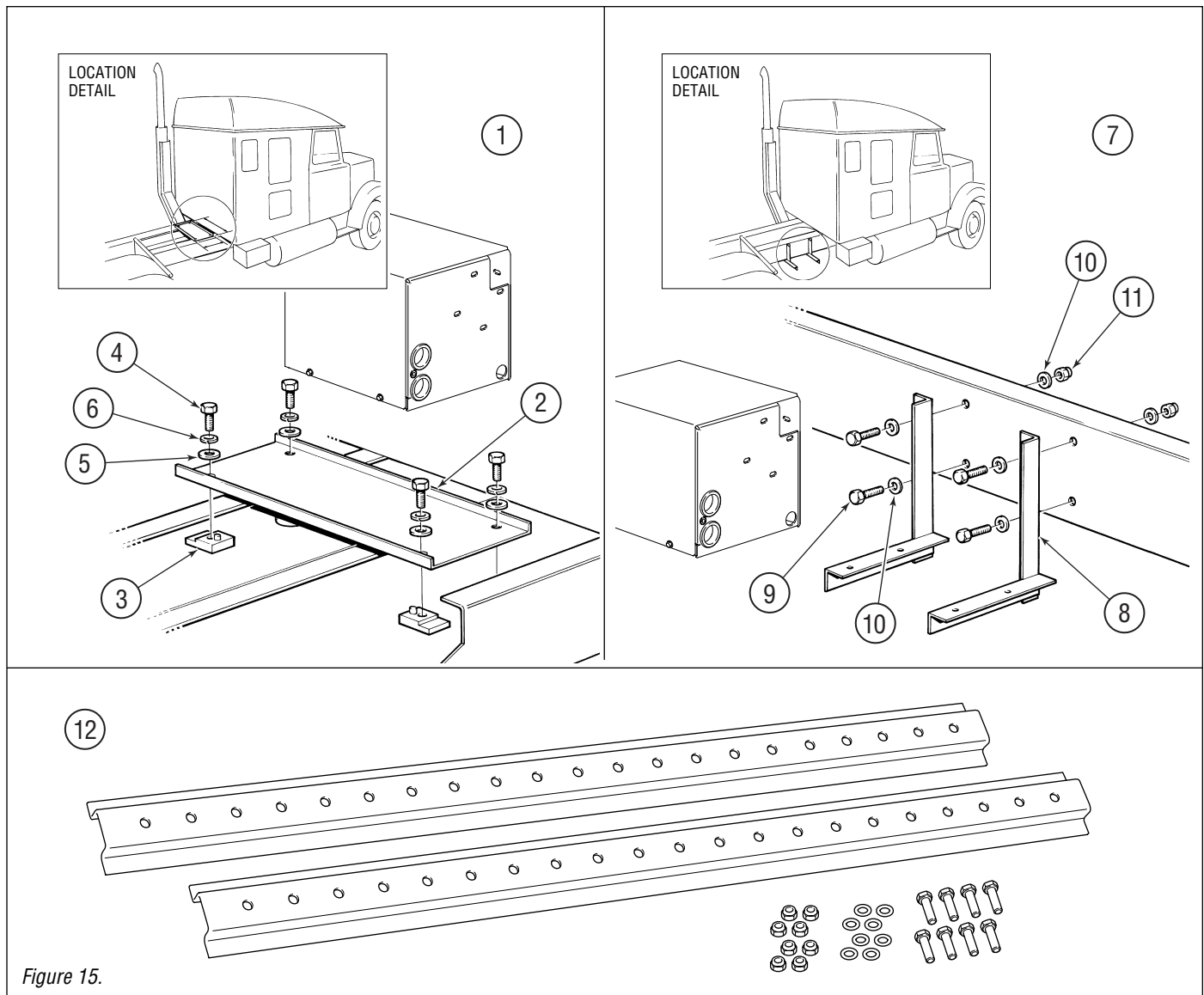


Figure 14.

ITEM	PART#	DESCRIPTION
1	149340K	Cover, Splash Guard, c/w screws, item 3
2	149240K	Cover, Snorkel Adapter, c/w screws, item 3
3	207512K	Screw, M5 X 0.8 X 12, ZP, Low Profile (4/pkg)
4	149367K	Clamp, Intake, 1.9"
5	149369K	Clamp, Cushioned, 2" (-32) (3/pkg)
6	149396K	Intake, Pipe, Flexible, 1.77" x 5'

ITEM	PART#	DESCRIPTION
7	PK3007	KIT, AIR INTAKE SNORKEL c/w item 2, 3, 4, 5, 6, and hardware kit



ITEM	PART#	DESCRIPTION
1	PK3006	KIT, MOUNTING, CROSS FRAME <i>c/w item 2, 3, 4, 5, and 6</i>
2		Tray
3		Block Clamp (4x)
4		Bolt, 3/8" NC x 1" Hex HD (4x)
5		Washer, 3/8" (per assembly) (4x)
6		Lockwasher, 3/8" (4x)

ITEM	PART#	DESCRIPTION
7	PK0152	KIT, MOUNTING, SIDE FRAME <i>c/w item 8, 9, 10, and 11</i>
8		Bracket (2x)
9		Bolt, 3/8" NC x 1-1/2" Hex HD (4x)
10		Washer, 3/8" Flat (8x)
11		Nut, Self Locking, 3/8" NC (4x)
12	PK3005	KIT, MOUNTING, UNIVERSAL <i>c/w fasteners</i>

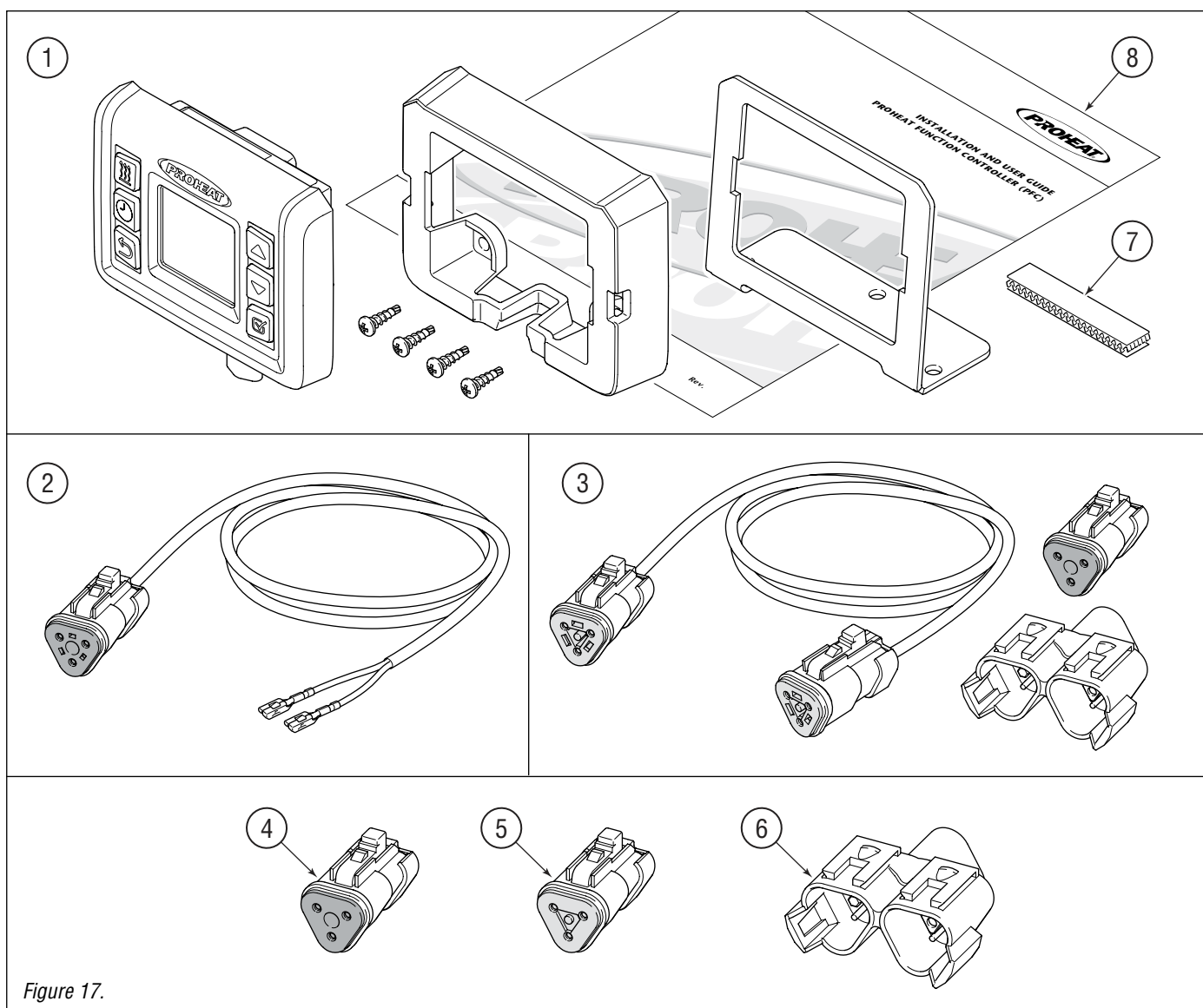


Figure 17.

ITEM	PART#	DESCRIPTION
1	PK3000	KIT, PROHEAT FUNCTION CONTROLLER (PFC), CAN bus c/w item 2, 5, 6, 7, and 8
2	149410K	Harness, PCM CAN Add In, 10'
3	149306K	Extension, Backbone, 10' c/w CAN dust plug item 4, and CAN 'T' connector item 6
	149307K	Extension, Backbone, 16' c/w CAN dust plug item 4, and CAN 'T' connector item 6
	149308K	Extension, Backbone, 25' c/w CAN dust plug item 4, and CAN 'T' connector item 6

ITEM	PART#	DESCRIPTION
4	149415K	CAN Dust Plug
5	149418K	CAN Termination Resistor
6	149417K	CAN 'T' Connector
7	939225K	Velcro, Dual Lock™
8	949900	PFC Installation and User Guide

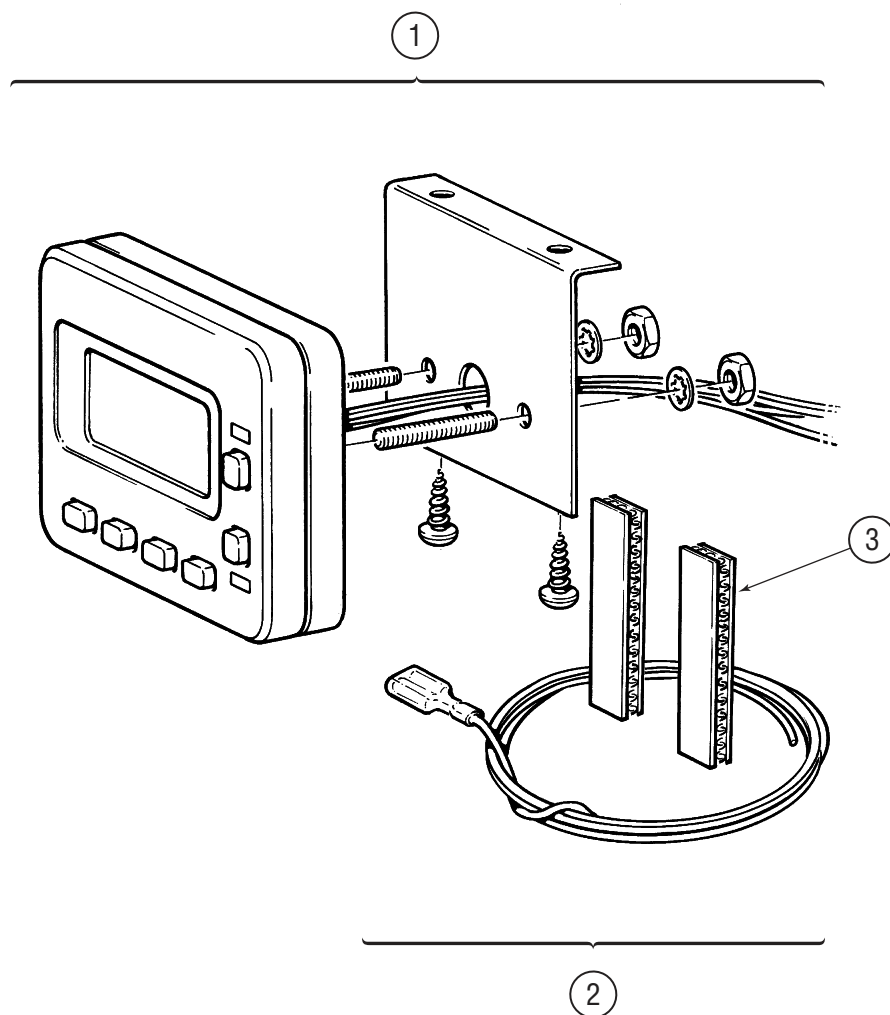


Figure 16.

ITEM	PART#	DESCRIPTION	ITEM	PART#	DESCRIPTION
1	PK0001-1	T-II Timer, 7-day Digital c/w Installation Kit	2	961125K	KIT, INSTALLATION, TIMER Includes: bracket, Velcro, wire, screws, studs, nuts and washers
			3	939225K	Velcro, Dual Lock™

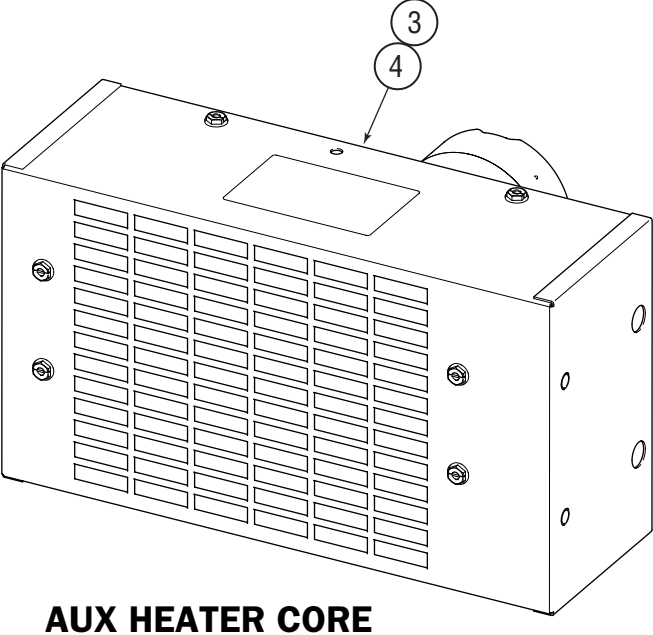
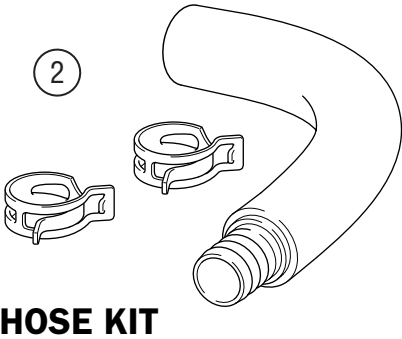
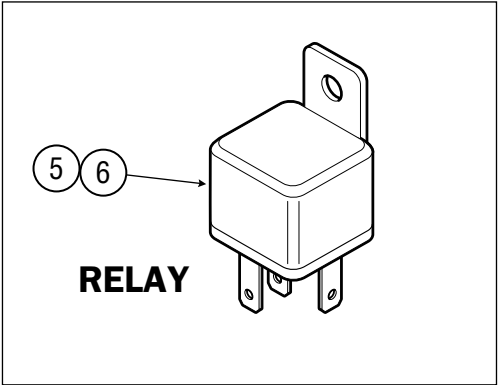
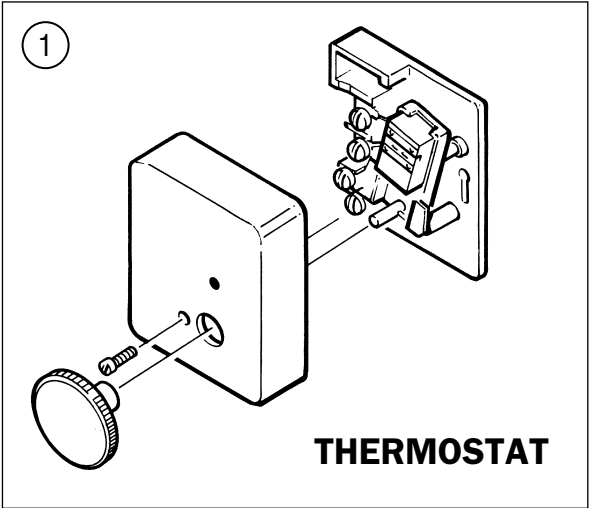


Figure 18.

ITEM	PART#	DESCRIPTION
1	3822248K	Thermostat, 12 Volts
2	PK3013	Kit, Coolant Hose, 90° Elbow, 3/4" (2/pkg)
KIT, AUX HEATER CORE		
3	PK0360	Kit, AUX Heater Core, 12V
4	PK0362	Kit, AUX Heater Core, 24V

ITEM	PART#	DESCRIPTION
RELAY		
5	754929K	Relay, 12V, 20A
6	755029K	Relay, 24V, 20A
RELAY HARNESS		
7	149912K	Coolant Pump Relay Harness 12V (Not shown)
8	149924K	Coolant Pump Relay Harness 24V (Not shown)

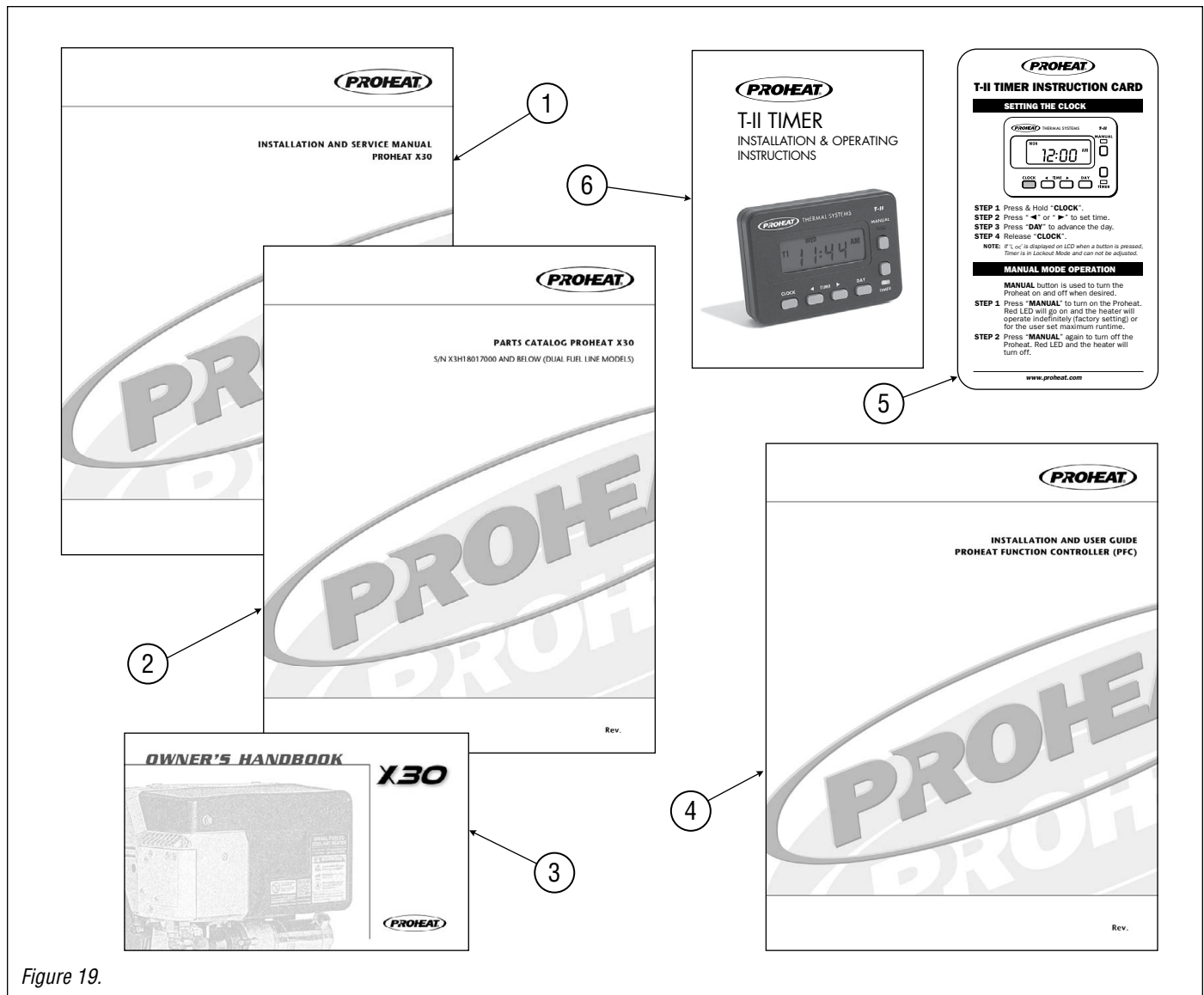


Figure 19.

ITEM	PART#	DESCRIPTION
1	SL9208	X30 Installation & Service Manual, Dual Fuel Line Models, s/n X3H18017000 and below
	SL9211	X30 Installation & Service Manual, Single Fuel Line Models, s/n X3H18017001 and above
2	SL9209	X30 Parts Catalog, Dual Fuel Line Models, s/n X3H18017000 and below
	SL9212	X30 Parts Catalog, Single Fuel Line Models, s/n X3H18017001 and above
3	SL9206	X30 Owner's Handbook, Dual Fuel Line Models, s/n X3H18017000 and below
	SL9210	X30 Owner's Handbook, Single Fuel Line Models, s/n X3H18017000 and below
4	949900	PFC Installation and User Guide

ITEM	PART#	DESCRIPTION
5	SL9035-1	T-II Timer Instruction Card
6	958829	T-II Timer Installation & Operating Instructions
All manuals are available for download from www.proheat.com		

NUMERIC PARTS INDEX



PART#	DESCRIPTION	PAGE#	PART#	DESCRIPTION	PAGE#
014428K	O-Ring, 0.015, 75 DUR (2/pkg)	3	149367K	Clamp, Intake, 1.9"	14
014926K	O-Ring, 0.110, 75 DUR (2/pkg).....	3	149369K	Clamp, Cushioned, 2" (-32) (3/pkg)	14
149001K	Heat Exchanger	6	149371K	Clamp, Hanger, Exhaust.....	11
149009K	Exhaust Flange, Straight c/w screws	7	149372K	Clamp, Coolant Hose (2/pkg)	8
149010K	Sensor, Temperature, Dual Mode c/w O-Ring	6	149386K	Hardware Kit	13
149019K	Mount, Cradle, X30	7	149396K	Intake, Pipe, Flexible, 1.77" x 5'	14
149021K	Screw, M6 x 1 x 16, ZP (4/pkg)	6, 7, 9	149400K	Harness, Optional, X30, Add in	10
149024K	Fitting, Elbow, Hose, 3/4 to -10 ORB.....	7	149410K	Harness, PCM CAN Add In, 10'	16
149025K	Screw, M8 X 1.25 X 20, ZP (4/pkg).....	7	149415K	CAN Dust Plug.....	16
149034K	Hose, Coolant, 3/4 x 2.5"	8	149417K	CAN 'T' Connector	16
149047K	Screw, M4 X 0.7 X 10, ZP (3/pkg)	6	149418K	CAN Termination Resistor.....	16
149060K	Mount, Coolant Pump c/w screws.....	6	149423K	Hanger, Exhaust	11
149061K	Mount, Cradle, X30	6	149424K	Seal, Nozzle Insert.....	1
149063K	Fuel Pump Assembly c/w O-Rings and Fuel Fittings	3	149426K	Nozzle, 30609-32X Fuel c/w O-Ring	1
149067K	Combustion Tube Assembly	6	149430K	Fuel Pick Up	B-1
149076K	Clamp, Gear #28 SS.....	8	149431K	Fuel Line, Dual, 15ft	B-1, 11
149077K	Sensor, EGT	7	149450K	Module, Ignition c/w screws.....	5
149078K	Check Valve Adapter	3	149456K	Electrode, Ignition c/w screws.....	5
149120K	O-Ring, 0.902, 75 DUR (2/pkg)	3	149460K	Coolant Pump, Assembly.....	8
149145K	O-Ring, 0.904, 75 DUR (2/pkg)	3	149472K	Control Harness, 40'	10
149152K	Fitting, Elbow, Fuel, c/w O-Ring (1/pkg).....	3	149473K	Control Harness, 40'	B-1
149153K	Diffuser Cone Assembly.....	5	149480K	Power Harness, 40'	B-1, 10
149240K	Cover, Snorkel Adapter c/w screws.....	14	149800K	Sensor, O ₂	7
149300K	Assembly, Burnerhead	1	149912K	Coolant Pump Relay Harness 12V	10, 18
149302K	Casting, Fan End	4	149924K	Coolant Pump Relay Harness 24V.....	10, 18
149306K	Extension, Backbone, 10' c/w CAN dust plug & CAN 'T'	16	149931K	Blower Assembly c/w speed sensor and fan blade	4
149307K	Extension, Backbone, 16' c/w CAN dust plug & CAN 'T'	16	207001K	Screw, M5 x 0.8 x 30 ZP (4/pkg)	1
149308K	Extension, Backbone, 25' c/w CAN dust plug & CAN 'T'	16	221443K	O-Ring, 0.007, 75 DUR.....	1, 3
149309K	Assembly, Compressor	2	305520K	PCM, X30.....	9
149312K	Wire Clip, Compressor, c/w screws	2	305527K	Strain Relief, Tie Strap, c/w screw.....	9
149324K	Kit, Air Filter cover, c/w screws.....	2	305547K	Washer, M6 X 12, ZP (4/pkg)	9
149327K	Harness, Switch/Control, 25'	B-1, 10, 11	305575K	Cover, PCM, X30	9
149328K	Harness, Power, 16'	B-1, 10, 11	3822248K	Thermostat, 12 Volts	18
149329K	Seal, Compressor to Fan End	2	754929K	Relay, 12V, 20A.....	18
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